



# Instructions for Kiln Firing Fused Glass

1. Load kiln with shelf as close to the middle as possible for maximum fusing.
2. Turn kiln vent on and close and fasten lid. Press **enter**.
3. Press **Ramp/Hold** button. (Program 1) This is an 8 segment automatic program. All numbers have already been entered. **\*Just check the numbers and push enter as they match the program below.**

Seg. 1- 800 (**press enter**) 250 (**press enter**) 0.05 (**press enter**)

Seg. 2- 800 (**press enter**) 500 (**press enter**) 0.05 (**press enter**)

Seg. 3- 800 (**press enter**) 750 (**press enter**) 0.05 (**press enter**)

Seg. 4- 600 (**press enter**) 1250 (**press enter**) 0.20 (**press enter**)

Seg. 5- 600 (**press enter**) 1480 (**press enter**) 0.15 (**press enter**)

Seg. 6- 9999 (**press enter**) 1000 (**press enter**) 0.10 (**press enter**)

Seg. 7- 200 (**press enter**) 975 (**press enter**) 0.20 (**press enter**)

Seg. 8- 200 (**press enter**) 750 (**press enter**) 0.01 (**press enter**)

## 4. Press **Start**

(Enter 9999 for no alarm.) Total run time approx. 5 hours. Takes 24 hours until cool enough to empty.